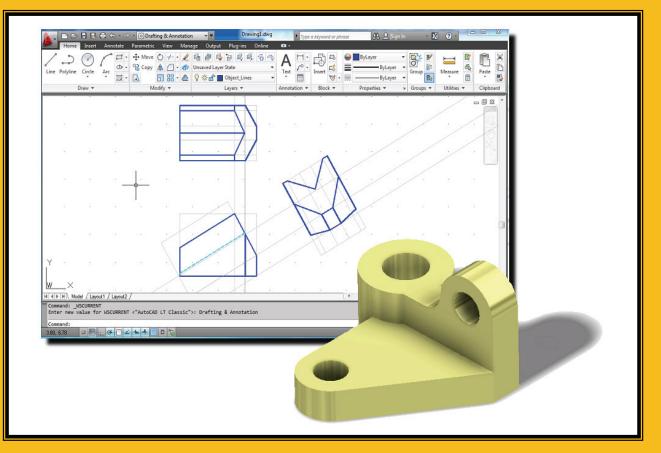
AutoCAD LT® 2012 Tutorial



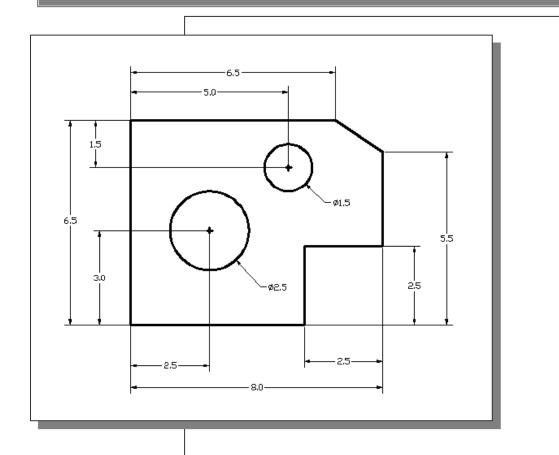
Randy H. Shih *Oregon Institute of Technology*

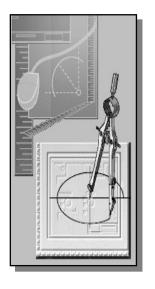


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Lesson 1 Geometric Construction Basics





Learning Objectives

- Create and Save AutoCAD Drawing Files
- Use the AutoCAD LT Visual Reference Commands
- Draw, Using the LINE and CIRCLE Commands
- Use the ERASE Command
- Define Positions Using the Basic Entry Methods
- Use the Pan Realtime Option

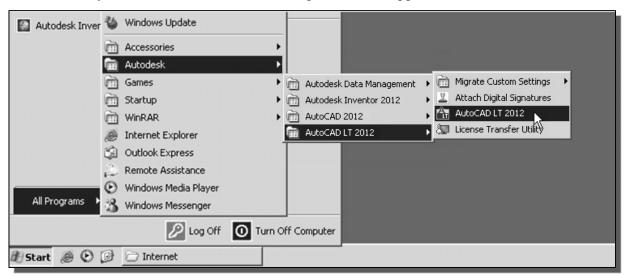
Introduction

Learning to use a CAD system is similar to learning a new language. We need to begin with the basic alphabet and learn how to use the basic alphabet correctly and effectively through practice. This will require learning some new concepts and skills as well as learning a different vocabulary. All CAD systems create designs using basic geometric entities. Most of the constructions used in technical designs are based upon two-dimensional planar geometry. The method and number of operations that are required to accomplish the construction are different from one system to another.

In order to become effective in using a CAD system, we must learn to create geometric entities quickly and accurately. In learning to use a CAD system, **lines** and **circles** are the first two, and perhaps the most important two, geometric entities that we need to master the skills in creating and modifying. Straight lines and circles are used in almost all technical designs. In examining the different types of planar geometric entities, we can see that triangles and polygons are planar figures bounded by straight lines. Ellipses and splines can be constructed by connecting arcs with different radii. As we gain some experience in creating lines and circles, similar procedures can be applied to create other geometric entities. In this lesson, we will examine the different ways of creating lines and circles in **AutoCAD LT[®] 2012**.

Starting Up AutoCAD LT 2012

1. Select the AutoCAD LT 2012 option on the *Program* menu or select the AutoCAD LT 2012 icon on the *Desktop*. Once the program is loaded into memory, the *AutoCAD LT 2012* drawing screen will appear on the screen.

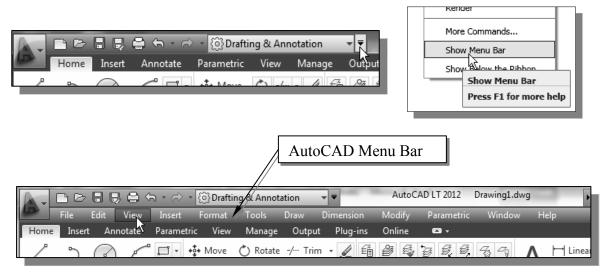


Once the program is loaded into memory, the *AutoCAD[®] LT 2012* drawing screen will appear on the screen.

Note that AutoCAD LT automatically assigns generic names, *Drawing X*, as new drawings are created. In our example, AutoCAD LT opened the graphics window using the default system units and assigned the drawing name *Drawing1*.

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2. If necessary, click on the down-arrow in the *quick access bar* and select **Show Menu Bar** to display the **AutoCAD** *Menu Bar*. The *Menu Bar* provides access to all AutoCAD commands.



Drawing Units Setup

Every object we construct in a CAD system is measured in **units**. We should determine the value of the units within the CAD system before creating the first geometric entities.

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1. In the Menu Bar, select:

[Format] \rightarrow [Units]

2. In the *Drawing Units* dialog box, set the *Length Type* to **Decimal**. This will set the measurement to the default English units, inches.

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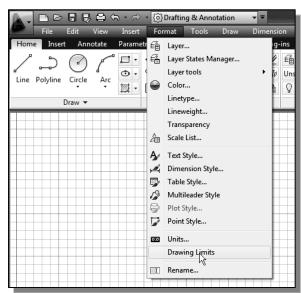
3. Set the *Precision* to **two digits** after the decimal point as shown in the above figure.



4. Pick **OK** to exit the *Drawing Units* dialog box.

Drawing Area Setup

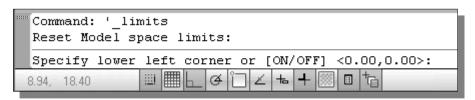
Next, we will set up the **Drawing Limits**; setting the **Drawing Limits** controls the extents of the display of the *grid*. It also serves as a visual reference that marks the working area. It can also be used to prevent construction outside the grid limits and as a plot option that defines an area to be plotted/printed. Note that this setting does not limit the region for geometry construction.



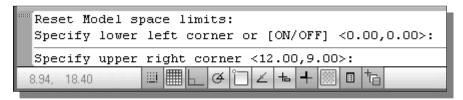
1. In the Menu Bar, select:

```
[Format] → [Drawing Limits]
```

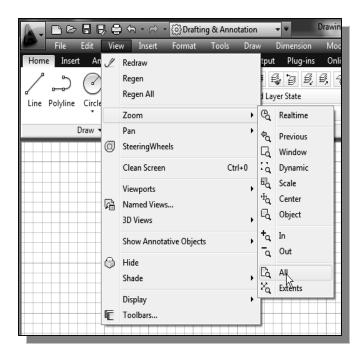
In the command prompt area, near the bottom of the AutoCAD LT drawing screen, the message "Reset Model Space Limits: Specify lower left corner or [On/Off] <0.00,0.00>:" is displayed. Press the [ENTER] key once to accept the default coordinates <0.00,0.00>.



3. In the command prompt area, the message "*Specify upper right corner* <*12.00,9.00>*:" is displayed. Press the **[ENTER]** key again to accept the default coordinates <**12.00,9.00**>.



4. On your own, move the graphic cursor near the upper-right comer inside the drawing area and note that the drawing area is unchanged. (The Drawing Limits command is used to set the drawing area; but the display will not be adjusted until a display command is used.)



- 5. In the Menu Bar, select: $[View] \rightarrow [Zoom] \rightarrow [AII]$
- The Zoom All command will adjust the display so that all objects in the drawing are displayed to be as large as possible. If no objects are constructed, the Drawing Limits are used to adjust the current viewport.

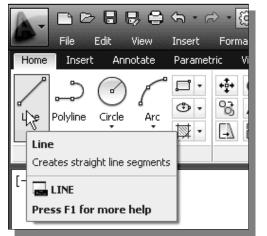
Using the InfoCenter to Get More Information

200

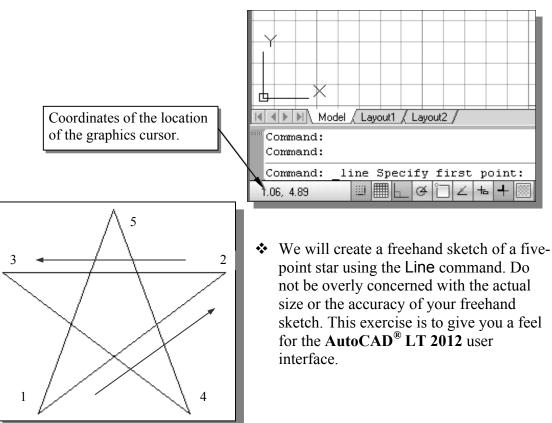
• Prior to creating geometric objects, let's examine the usage of the InfoCenter option to obtain some help on the subject.

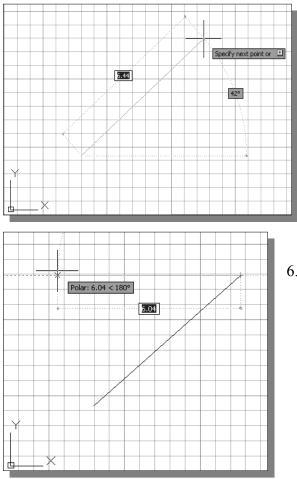
Draw lines metric Window H	AR .	~ 1		the <i>InfoCenter input box</i> w related information.	
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Advanced Search Options Search Results *Displaying topics All Books User's Guide	Draw Lines You can clo(^{In}) a sequence of line		const	ruct <i>Lines</i> .	
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is also display side of the <i>He</i>	Draw Rectangl Polygons Draw Double Li Draw Freehand	ines	 You specify the locations that define the enprecision. You can Enter the coordinate values for an endprelative coordinates Specify an object snap relative to an experimentation of a start of a		

Drawing Lines with the Line Command



- 1. Move the graphics cursor to the first icon in the 2D Draw and Modify panel. This icon is the Line icon. A *help-tip* box appears next to the cursor.
- 2. Select the icon by clicking once with the **left-mouse-button**, which will activate the Line command.
- 3. In the command prompt area, near the bottom of the AutoCAD drawing screen, the message "*line Specify first point:*" is displayed. AutoCAD expects us to identify the starting location of a straight line. Move the graphics cursor inside the graphics window and watch the display of the coordinates of the graphics cursor at the bottom of the AutoCAD drawing screen. The two numbers represent the location of the cursor in the X and Y directions. We can treat the graphics window as if it was a piece of paper and we are using the graphics cursor as if it were a pencil with which to draw.

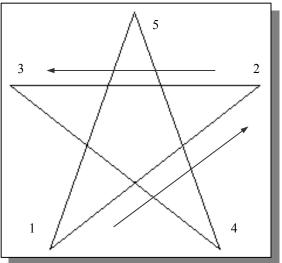




 Repeat the above steps and complete the freehand sketch by adding three more lines (from *point 3* to *point 4*, *point 4* to *point 5*, and then connect to *point 5* back to *point 1*).



- 4. We will start at a location near the bottom-left of the graphics window. Left-click once to position the starting point of our first line.
- 5. Next move the cursor upward and toward the right side of *point 1*. Notice the rubber-band line that follows the graphics cursor in the graphics window. Left-click again (*point 2*) and we have created the first line of our sketch.
- 6. Move the cursor to the left of *point 2* and create a horizontal line roughly about the same length as the first line on the screen.



- 8. Notice that the Line command remains activated even after we connected the last segment of the line to the starting point (*point 1*) of our sketch. Inside the graphics window, **click once with the right-mouse-button** and a *popup menu* appears on the screen.
- 9. Select **Enter** with the *left-mouse-button* to end the Line command. (This is equivalent to hitting the **[ENTER]** key on the keyboard.)

Visual Reference

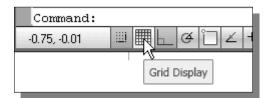
The method we just used to create the freehand sketch is known as the **interactive method**, where we use the cursor to specify locations on the screen. This method is perhaps the fastest way to specify locations on the screen. However, it is rather difficult to try to create a line of a specific length by watching the displayed coordinates. It would be helpful to know what one-inch or one-meter looks like on the screen while we are creating entities. **AutoCAD**[®] **LT 2012** provides us with many tools to aid the construction of our designs. We will use the *GRID* and *SNAP* options to get a visual reference as to the size of objects and learn to restrict the movement of the cursor to a set increment on the screen.

The *Status Bar* area is located at the bottom of the *AutoCAD LT* drawing screen. The words *SNAP*, *GRID*, *ORTHO*, *POLAR*, *OSNAP*, *OTRACK*, *DYN*, *LWT* and *MODEL* appearing to the right of the coordinates are buttons that we can left-click to turn these special options *ON* and *OFF*. When the corresponding button is *highlighted*, the specific option is turned on. These buttons act as toggle switches; each click of the button will toggle the option on or off. Using the buttons is a quick and easy way to make changes to these drawing aid options. We can toggle the options *ON* and *OFF* in the middle of another command.

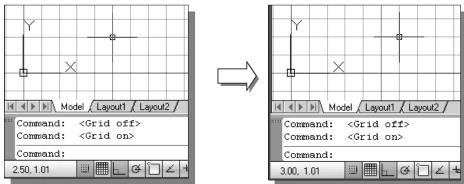
GRID ON/OFF

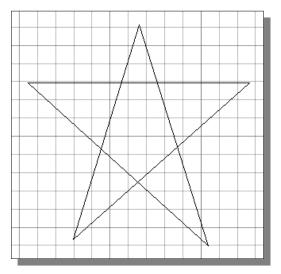


1. Left-click the *Grid Display* button in the *Status Bar* to turn *OFF* the *GRID* option. Click again to turn *ON* the *Grid Display*.



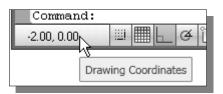
2. Move the cursor inside the graphics window, and estimate the distance between the grid points by watching the coordinates display at the bottom of the screen.





The GRID option creates a pattern of dots that extends over an area on the screen. Using the grid is similar to placing a sheet of grid paper under a drawing. The grid helps you align objects and visualize the distance between them. The grid is not displayed in the plotted drawing. The default grid spacing, which means the distance in between two dots on the screen, is 0.5 inches. We can see that the sketched horizontal line in the above sketch is about 6 inches long.

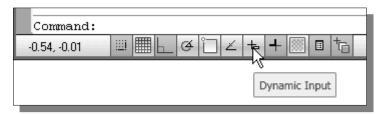
Coordinates ON/OFF



 Left-click the Cursor Coordinates area in the Status Bar to turn OFF the Coords display option. Click again, with the left-mouse-button, to toggle ON the Coords display.

Dynamic Input OFF

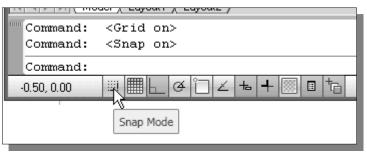
1. Left-click the *Dynamic Input* button in the *Status Bar* to turn *OFF* the *Dynamic Input* option.



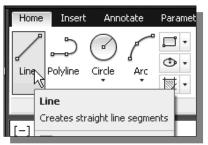
We will switch OFF the Dynamic Input option to discuss the basic input options available in AutoCAD LT. A more detailed discussion on this feature is presented in Chapter 2.

SNAP ON

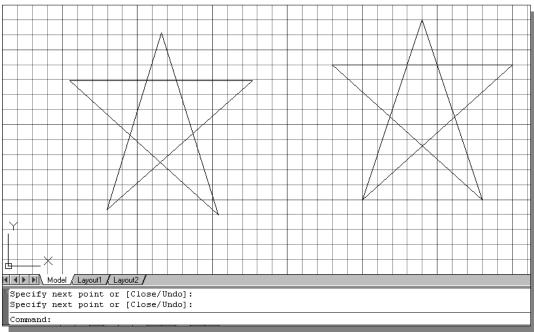
1. Left-click the SNAP button in the Status Bar to turn ON the SNAP option.



- 2. Move the cursor inside the graphics window, and move the cursor diagonally on the screen. Observe the movement of the cursor and watch the *coordinates display* at the bottom of the screen.
- The SNAP option controls an invisible rectangular grid that restricts cursor movement to specified intervals. When SNAP mode is ON, the screen cursor and all input coordinates are snapped to the nearest point on the grid. The default snap interval is 0.5 inches, and aligned to the grid points on the screen.



- 3. Click on the **Line** icon in the *Draw* toolbar. In the command prompt area, the message "*_line Specify first point:*" is displayed.
- 4. Create another sketch of the five-point star with the *GRID* and *SNAP* options switched *ON*.

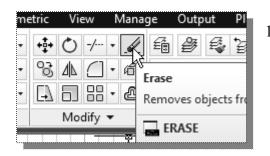


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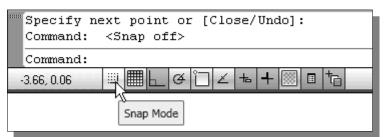
5. Use the right-mouse-button and select **Enter** in the popup menu to end the Line command if you have not done so.

Using the ERASER

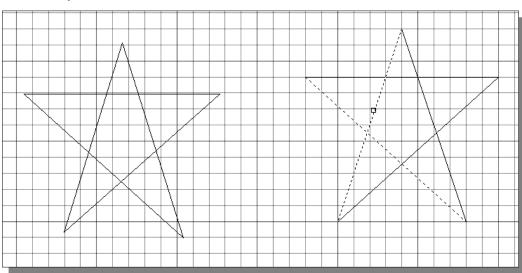
• One of the advantages of using a CAD system is the ability to remove entities without leaving any marks. We will erase two of the lines using the **Erase** command.



- 1. Pick **Erase** in the *Modify* toolbar. (The icon is the first icon in the *Modify* toolbar. The icon is a picture of an eraser at the end of a pencil.) The message "*Select objects*" is displayed in the command prompt area and AutoCAD LT waits for us to select the objects to erase.
- 2. Left-click the *SNAP* button on the *Status Bar* to turn *OFF* the *SNAP* option so that we can more easily move the cursor on top of objects. We can toggle the *Status Bar* options *ON* or *OFF* in the middle of another command.



3. Select any two lines on the screen.

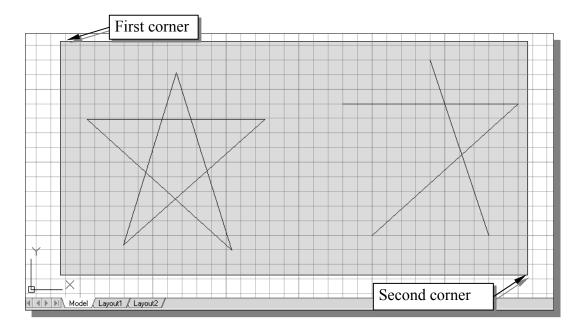


4. **Right-mouse-click** once to accept the selections. The selected two lines are erased.

Repeat the Last Command



- 1. Inside the graphics window, click once with the **right-mousebutton** to bring up the popup option menu.
- 2. Pick **Repeat Erase**, with the left-mouse-button, in the popup menu to repeat the last command. Notice the other options available in the popup menu.
- AutoCAD LT[®] 2012 offers many options to assist us in accomplishing this task. Throughout this text, we will emphasize the use of the AutoCAD Heads-up DesignTM interface, which means that we can focus on the screen, not on the keyboard.
- 3. Move the cursor to a location that is above and toward the left side of the entities on the screen. Left-mouse-click once to start a corner of a rubber-band window.



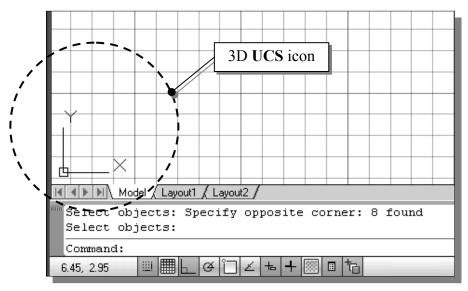
- 4. Move the cursor toward the right and below the entities, and then left-mouse-click to enclose all the entities inside the **selection window**. Notice all entities that are inside the window are selected.
- 5. Inside the graphics window, **right-mouse-click** to proceed with erasing the selected entities.
- On your own, create a sketch of your choice using the Line command. Experiment with using the different commands we have discussed so far, such as switching the *GRID* and *SNAP* options *ON* and *OFF* in the middle of a command.

The CAD Database and the User Coordinate System



Designs and drawings created in a CAD system are usually defined and stored using sets of points in what is called **world space**. In most CAD systems, the world space is defined using a threedimensional *Cartesian coordinate system*. Three mutually perpendicular axes, usually referred to as the X, Y, and Z-axes, define this system. The intersection of the three coordinate axes forms a point called the **origin**. Any point in world space can then be defined as the distance from the origin in the X, Y and Z- directions. In most CAD systems, the directions of the arrows shown on the axes identify the positive sides of the coordinates.

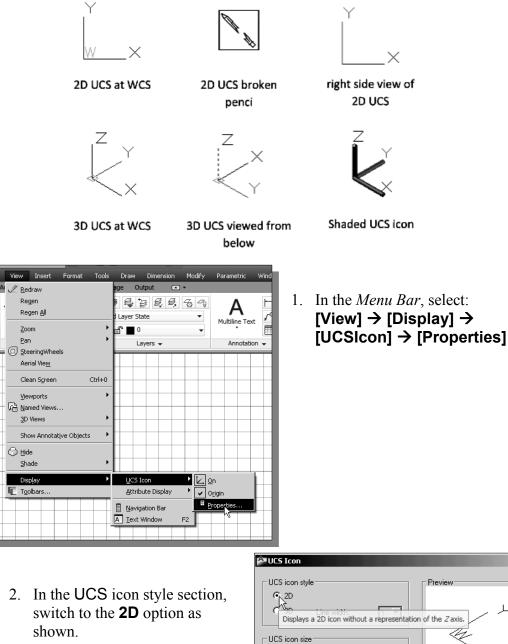
A CAD file, which is the electronic version of the design, contains data that describe the entities created in the CAD system. Information such as the coordinate values in world space for all endpoints, center points, etc., along with the descriptions of the types of entities is all stored in the file. Knowing that AutoCAD LT stores designs by keeping coordinate data helps us understand the inputs required to create entities.



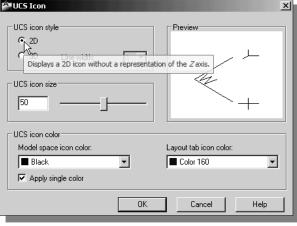
The icon near the bottom left corner of the default AutoCAD LT graphics window shows the positive X-direction and positive Y-direction of the coordinate system that is active. In AutoCAD LT, the coordinate system that is used to create entities is called the User **Coordinate System** (UCS). By default, the User Coordinate System is aligned to the world coordinate system (WCS). The world coordinate system is a coordinate system used by AutoCAD LT as the basis for defining all objects and other coordinate systems defined by the users. We can think of the origin of the world coordinate system as a fixed point being used as a reference for all measurements. The default orientation of the Z-axis can be considered as positive values in front of the monitor and negative values inside the monitor.

Changing to the 2D UCS Icon Display

In AutoCAD[®] LT 2012, the UCS icon is displayed in various ways to help us visualize the orientation of the drawing plane.

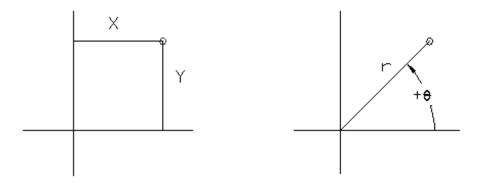


- 3. Click **OK** to accept the settings.
- Note the W symbol in the UCS icon indicates the UCS is aligned to the world coordinate system.



Cartesian and Polar Coordinate Systems

In two-dimensional space, a point can be represented using different coordinate systems. The point can be located, using *Cartesian coordinate system*, as X and Y units away from the origin. The same point can also be located using the *polar coordinate system*, as **r** and θ units away from the origin.



For planar geometry, the polar coordinate system is very useful for certain applications. In the polar coordinate system, points are defined in terms of a radial distance, r, from the origin and an angle, θ , between the direction of r and the positive X-axis. The default system for measuring angles in **AutoCAD**[®] **LT 2012** defines positive angular values as counter-clockwise from the positive X-axis.

W X Model Layout1 / Layout2 Command: _ucsicon Enter an option [ON/OFF/] Command: -4.40, 0.4 Drawing Coordinates

Absolute and Relative Coordinates

AutoCAD LT[®] 2012 also allows us to use *absolute* and *relative coordinates* to quickly construct objects. Absolute coordinate values are measured from the current coordinate system's origin point. Relative coordinate values are specified in relation to previous coordinates.

The coordinate display area can also be used as a toggle switch; each left-mouse-click will toggle the coordinate display on or off.

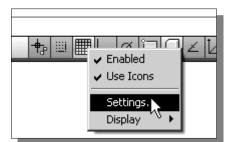
In AutoCAD LT[®] 2012, the *absolute* coordinates and the *relative* coordinates can be used in conjunction with the *Cartesian* and *polar* coordinate systems. By default, AutoCAD LT expects us to enter values in *absolute Cartesian coordinates*, distances measured from the current coordinate system's origin point. We can switch to using the *relative* coordinates by using the *@* symbol. The *@* symbol is used as the *relative* coordinates specifier, which means that we can specify the position of a point in relation to the previous point.

Defining Positions

In AutoCAD LT, there are five methods to specify the locations of points when we create planar geometric entities.

- > Interactive method: Use the cursor to select on the screen.
- Absolute coordinates (Format: X,Y): Type the X and Y coordinates to locate the point on the current coordinate system relative to the origin.
- Relative rectangular coordinates (Format: @X,Y): Type the X and Y coordinates relative to the last point.
- Relative polar coordinates (Format: @distance<angle): Type a distance and angle relative to the last point.</p>
- Direct distance entry technique: Specify a second point by first moving the cursor to indicate direction and then entering a distance.

GRID Style Setup

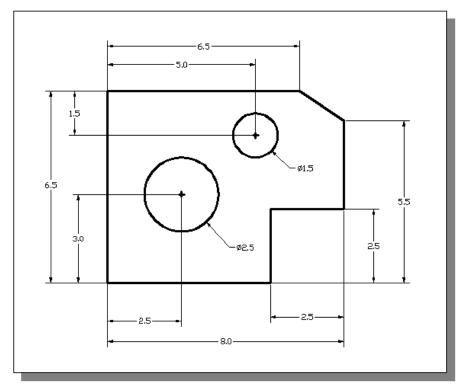


- 1. In the *Status Bar* area, **right-mouse-click** on *Grid Display* and choose **[Settings]**
- 2. In the *Drafting Settings* dialog box, select the **Snap and Grid** tab if it is not the page on top.
- 3. Change *Grid Style* to **Display dotted grid in 2D model Space** as shown in the below figure.

Drafting Settings	X Pactos
Snap and Grid Polar Tracking Object Snap	3D Object Snap Dynamic Input Quic
🔲 Snap On (F9)	🔽 Grid On (F7)
Snap spacing	Grid style Display dotted grid in:
Snap X spacing: 0.50	I Shiphay douted gind in.
Snap Y spacing: 0.50	
Equal X and Y spacing	Sets the grid style to dotted grid for 2D model space. (GRIDSTYLE system variable)
	Grid-spacing Grid-spacing: 0.50
Polar spacing	
Polar distance: 0.00	Grid Y spacing: 0.50

4. Pick **OK** to exit the *Drafting Settings* dialog box.

The GuidePlate



We will next create a mechanical design using the different coordinate entry methods.

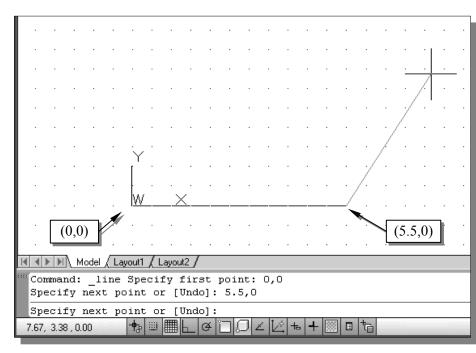
The rule for creating CAD designs and drawings is that they should be created at <u>full</u> <u>size</u> using real-world units. The CAD database contains all the definitions of the geometric entities and the design is considered as a virtual, full-sized object. Only when a printer or plotter transfers the CAD design to paper is the design scaled to fit on a sheet. The tedious task of determining a scale factor so that the design will fit on a sheet of paper is taken care of by the CAD system. This allows the designers and CAD operators to concentrate their attention on the more important issues – the design.



- 1. Select the **Line** command icon in the *Draw* toolbar. In the command prompt area, near the bottom of the AutoCAD graphics window, the message "*_line Specify first point:*" is displayed. AutoCAD expects us to identify the starting location of a straight line.
- 2. We will locate the starting point of our design at the origin of the *world coordinate system*. *Command:* _*line Specify first point:* **0,0**

(Type **0,0** and press the [ENTER] key once.)

3. We will create a horizontal line by entering the absolute coordinates of the second point.



Specify next point or [Undo]: 5.5,0 [ENTER]

- Note that the line we created is aligned to the bottom edge of the drawing window. Let us adjust the view of the line by using the Pan Realtime command.
- 4. In the *Menu Bar* area select: [View] \rightarrow [Pan] \rightarrow [Realtime]

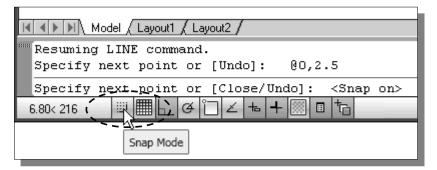
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- The available Pan commands enable us to move the view to a different position. The *Pan-Realtime* function acts as if you are using a video camera.
- 5. Move the cursor, which appears as a hand inside the graphics window, near the center of the drawing window, then push down the left-mouse-button and drag the display toward the right and top side until we can see the sketched line. (Notice the scroll bars can also be used to adjust viewing of the display.)

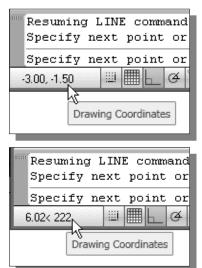
- 6. Press the **[Esc]** key to exit the **Pan-Realtime** command. Notice that AutoCAD LT goes back to the Line command.
- We will create a vertical line by using the *relative rectangular coordinates entry method*, relative to the last point we specified: *Specify next point or [Close/Undo]:* @ 0,2.5 [ENTER]

Model / Layout1 / Layout2 /	
>>Press ESC or ENTER to exit, or right-click to display shortcut me Resuming LINE command.	ıu.
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8. We can mix any of the entry methods in positioning the locations of the endpoints. Move the cursor to the *Status Bar* area, and turn **ON** the *SNAP MODE* option.



• Note that the Line command is resumed as the settings are adjusted.



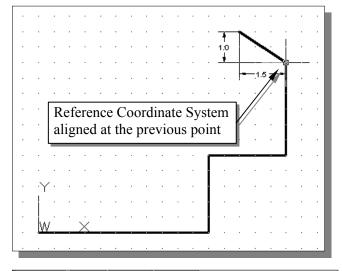
- 9. Left-click once on the coordinates display area to switch the display options.
- 10. Note the coordinates display area has changed to show the length of the new line and its angle. Leftclick once on the coordinates display area to switch back to using the world coordinate system.



11. Create the next line by picking the location, world coordinates (**8,2.5**), on the screen.

12. We will next use the *relative polar coordinates entry method*, relative to the last point we specified:

Specify next point or [Close/Undo]: **@3<90** [ENTER] (Distance is **3** inches with an angle of **90** degrees.)



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13. Using the *relative rectangular coordinates entry method* to create the next line, we can imagine a *reference coordinate system* aligned at the previous point. Coordinates are measured along the two reference axes.

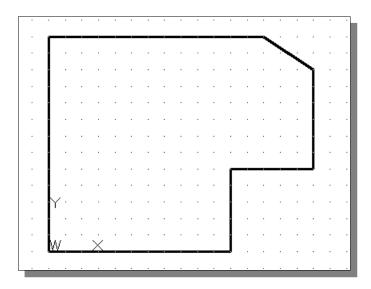
Specify next point or [Close/Undo]: @-1.5,1 [ENTER]

(**-1.5** and **1** inches are measured relative to the reference point.)

14. Move the cursor directly to the left of the last point and use the *direct distance entry technique* by entering **6.5** [ENTER].

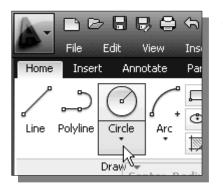
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- 15. For the last segment of the sketch, we can use the **Close** option to connect back to the starting point. Inside the graphics window, **right-mouse-click** and a *popup menu* appears on the screen.
- 16. Select **Close** with the left-mouse-button to connect back to the starting point and end the Line command.



Creating Circles

• The menus and toolbars in AutoCAD[®] 2012 are designed to allow the CAD operators to quickly activate the desired commands.



1. In the *Draw* toolbar, click on the little triangle next to the circle icon. Note that the little triangle indicates additional options are available.

2. In the option list, select: [Center, Diameter]

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	3-Poir CIRCLE Press F1 for more help							· · · · ·
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Notice the different options available under the circle submenu:

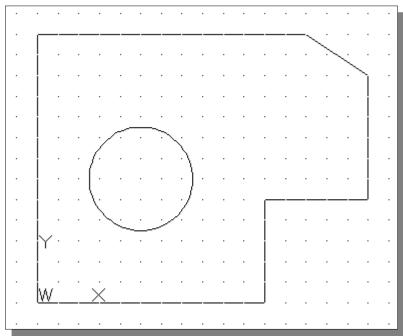
- **Center, Radius**: Draws a circle based on a center point and a radius.
- **Center, Diameter**: Draws a circle based on a center point and a diameter.
- **2 Points**: Draws a circle based on two endpoints of the diameter.
- **3 Points**: Draws a circle based on three points on the circumference.
- **TTR-Tangent, Tangent, Radius**: Draws a circle with a specified radius tangent to two objects.
- TTT-Tangent, Tangent, Tangent: Draws a circle tangent to three objects.

In the command prompt area, the message "Specify center point for circle or [3P/2P/Ttr (tan tan radius)]:" is displayed. AutoCAD expects us to identify the location of a point or enter an option. We can use any of the four coordinate entry methods to identify the desired location. We will enter the world coordinates (2.5,3) as the center point for the first circle.

Specify center point for circle or [3P/2P/Ttr (tan tan radius)]: **2.5,3 [ENTER]**

```
Command: _circle Specify center point for circle or [3P/2P/Ttr (tan tan radius)]: 2.5,3
```

4. In the command prompt area, the message "*Specify diameter of circle*." is displayed.



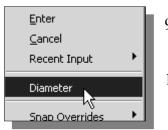
Specify diameter of circle: 2.5 [ENTER]



- 5. Inside the graphics window, right-mouse-click to bring up the popup option menu.
- 6. Pick **Repeat CIRCLE** with the left-mouse-button in the popup menu to repeat the last command.
- 7. Using the *relative rectangular coordinates entry method*, relative to the center-point coordinates of the first circle, we specify the location as **(2.5,2)**.

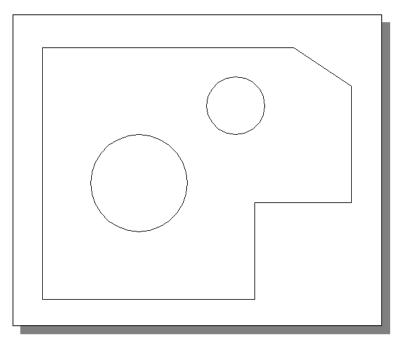


8. In the command prompt area, the message "*Specify Radius of circle:* <2.50>" is displayed. The default option for the **Circle** command in AutoCAD is to specify the *radius* and the last radius used is also displayed in brackets.



- 9. Inside the graphics window, **right-mouse-click** to bring up the popup option menu and select **Diameter** as shown.
- 10. In the command prompt area, enter **1.5** as the diameter.

Specify Diameter of circle<2.50>: **1.5** [ENTER]



Saving the CAD Design



1. In the Application Menu, select:

[Application] \rightarrow [Save]

Note the command can also be activated with quick-key combination of [Ctrl]+[S].

2. In the *Save Drawing As* dialog box, select the folder in which you want to store the CAD file and enter *GuidePlate* in the *File name* box.

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Buzzsaw	Files of type: AutoCAD LT 2010/AutoCAD 2010 Drawing (*.dwg)	Save

3. Click **Save** in the *Save Drawing As* dialog box to accept the selections and save the file. Note the default file type is DWG, which is the standard AutoCAD drawing format.

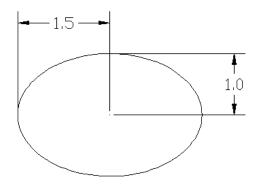
Exit AutoCAD LT 2012

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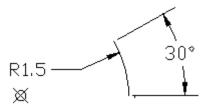
To exit AutoCAD[®] LT 2012, select File then choose Exit from the pulldown menu or type Quit at the command prompt.

Review Questions

- 1. What are the advantages and disadvantages of using CAD systems to create engineering drawings?
- 2. What is the default AutoCAD LT filename extension?
- 3. How do the GRID and SNAP options assist us in sketching?
- 4. List and describe the different **coordinate entry methods** available in AutoCAD LT?
- 5. When using the Line command, which option allows us to quickly create a linesegment connecting back to the starting point?
- 6. List and describe the two types of coordinate systems commonly used for planar geometry.
- 7. Which key do you use to quickly cancel a command?
- 8. When you use the Pan command, does the coordinates of objects get changed?
- 9. Find information on how to draw ellipses in AutoCAD LT through the *InfoCenter* and create the following arc. If it is desired to position the center of the ellipse to a specific location, which ellipse commands is more suitable?



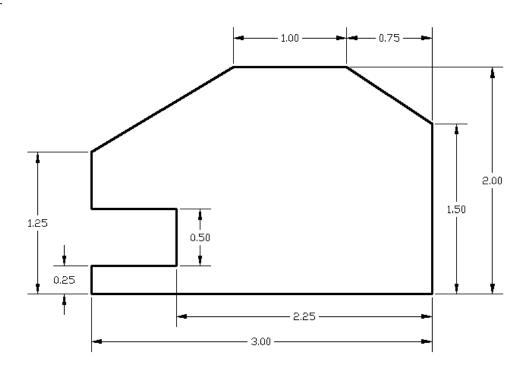
10. Find information on how to draw arcs in AutoCAD LT through the InfoCenter and create the following arc. List and describe two methods to create arcs in AutoCAD LT.



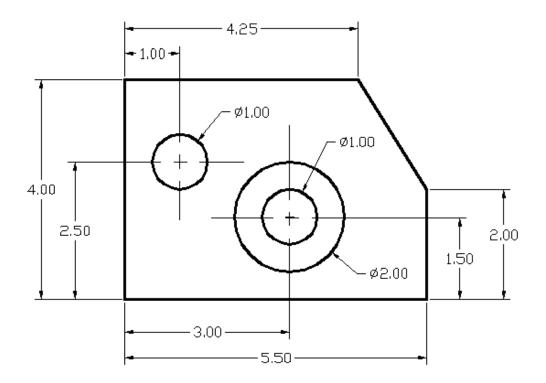
Exercises

(All dimensions are in inches.)

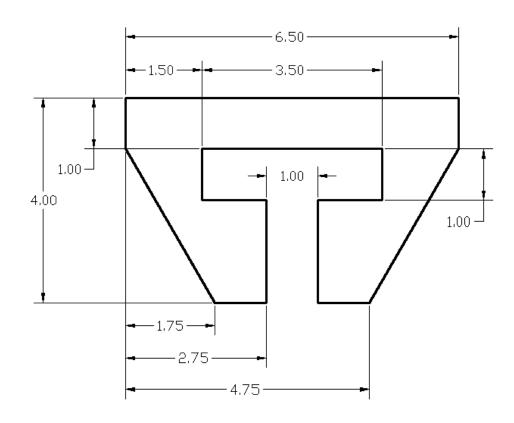




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